



General Procedure - Standard Link Slots

Purpose

To provide a constant link slot addressing scheme so that field engineers and systems engineer all name the Link configuration slots with the same number that corresponds to the same function.

Scope

All Systems Engineers and Field Engineers

Responsibility

The Systems Engineer, Systems Manufacturing Manager and the Customer Service Manager will ensure that this procedure is followed.

Equipment and Materials

Configured /DSD Link Tools software.

Description

LOGICS

1. E-STOP
2. F-STOP
3. STOP
4. START
5. JOG
6. THREAD (SLOW)
7. REVERSE
8. INCREASE
9. DECREASE
10. HOLD
11. ZERO SPEED
12. HEALTH
13. PID ENABLE
14. INTEGRAL ENABLE
15. EXTENSIBLE ENABLE
16. AGITATE ENABLE
17. DRAW ENABLE
18. TORQUE ENABLE
19. TENSION ENABLE
20. OTHER ENABLE
21. BOOST ENABLE
22. STALL ENABLE
23. MEMORY ENABLE
24. PRESET DIAM ENABLE
25. CORE SELECT
26. EXTERNAL DIAM SELECT
27. OVER / UNDER
28. UP TO SPEED
29. AUTO / MANUAL
30. ACKNOWLEDGE
31. WEB LOSS
32. CHANGING
33. INTERLOCK

VALUES

50. GENERIC SP
51. GENERIC MV
52. GENERIC MESSAGE
53. SPEED SP
54. SPEED MV
55. CURRENT SP
56. CURRENT MV
57. TENSION SP
58. TENSION (LC1 / DANCER)
59. TENSION (LC2)
60. TAPER SP
61. DRAW / RATIO SP
62. DIAMETER SP
63. DIAMETER MV
64. DERIVATIVE (RATE)
65. RPM
66. DANCER LOADING
67. LOAD SHARE SP
68. LOAD SHARE MV
69. TORQUE SP
70. TORQUE MV
71. OVER SPEED SP

ORDINALS

90. LEGEND
91. HEALTH / STORE WORD
92. MASKED LEGEND
93. COUNTS

If you have questions, please call the Product Support Group at (704) 588-3246.

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Description - Cont

Slots 34 thru 49 are reserved for any misc. logic functions not covered above.

Slots 72 thru 89 are reserved for any misc. value functions not covered above.