



3.5.2 Summary of default terminal functions

Analogue Input	UIP2	T2
Analogue Input	UIP3	T3
Analogue Input	UIP4	T4
Analogue Input	UIP5	T5
Analogue Input	UIP6	T6
Digital Input	UIP7	T7
Digital Input	UIP8	T8
Digital Input	UIP9	T9
Analogue Output	AOP1	T10
Analogue Output	AOP2	T11
Analogue Output	AOP3	T12

OV terminal. Protective clean earth connected here.

Digital Input	DIP1	T14
Digital Input	DIP2	T15
Digital Input	DIP3	T16
Digital Input	DIP4	T17
Digital Input	DIO1	T18
Digital Input	DIO2	T19
Digital Input	DIO3	T20
Digital Input	DIO4	T21
Digital Output	DOP1	T22
Digital Output	DOP2	T23
Digital Output	DOP3	T24

OV terminal.

	OV	T29
	TACH	T26
	+10V	T27
	-10V	T28
Digital Input	IARM	T29
Digital Input	THM	T30
Digital Input	RUN	T31
Digital Input	JOG	T32
Digital Input	START	T33
Digital Input	CSTOP	T34
Output	+24V	T35
	OV	T36

